## З Masking Tape 2307

## FOD# 1457

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Technical Data		Superce	August 2, 2000 edes September 1, 1998	
Product Description	A general purpose masking tape for holding, bundling, sealing, general paint masking and a vast number of other jobs where a pressure-sensitive tape is needed.			
Product Construction	Backing: Natural colored crepe paper Adhesive: Rubber Standard Roll Length: 60.1 yds. (55m)			
Typical Physical Properties	<b>Note:</b> The following technical information and data should be considered representative of typical only, and should not be used for specification purposes.			
			ASTM TEST METHOD	
	Adhesion to Steel:	32 oz./in. width (34 N/100mm)	D-3330	
	Tensile Strength:	20 lbs./in. width (350 N/100mm)	D-3759	
	Elongation at Break:	9%	D-3759	
	Tape Thickness:	5.6 mils (0.14mm)	D-3652	
	Temperature Use Range:	Up to 200°F (93°C) for 60 min.		
General Information	<ol> <li>Tape 2307 is typically used at room temperature, but will function up to 200°I (93°C) for up to 1 hour.</li> </ol>			
	2. Tape 2307 should not be subjected to outdoor exposure. Tape may become very difficult to remove.			
	3. Can be qualified to meet Federal Specification PPP-T-42C Type I, CID-A-A- 883 Type I.			
	4. Tape 2307 is manufactured in an ISO 9002 registered plant to meet worldwide quality standards.			
Shelf Life	To obtain best performance, use this product within one year from date of manufacture and store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.			
Application Ideas				
Features	FEATURES	ADVANTAGES	BENEFITS	
	Rubber adhesive	Instant adhesion	Sticks easily/helps reduce labor	

	Crepe paper backing	Good holding power Conformability	Resists lifting or curling/ helps reduce rework Maintains integrity when	
	Crepe paper backing	Conformability	Maintains integrity when	
			formed around a corner	
	Backing saturant	Easy tear	Resists slivering yet hand tearable	
		Sliver resistance	One piece removal	
		Good paint hold out	Resists paint bleed-through	
	Backsize treatment	Controlled unwind	Dispenses evenly/less likely to tear off roll/works well on paper dispensers	
	Manufactured without solvents	Eliminates use of organic solvents during manufacture	Minimizes energy and raw material consumption during manufacture	
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	(180 9002)			
	This Industrial Tape and Specialties Division product was manufactured under a 3M quality system registered to ISO 9002 standards.			

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